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D2596

Job Sheet 181972



Part No: D2596

Job Qty: 10 ea

Part Name: Web, 205 Skidtube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/14/18

Job Tracking No:

Due Date: 8/24/18

Created By: Marie Lajeunesse

Type: ~~SOLD~~ *Stack*

Description:

Note: DWG REV D IPP: D 99.02.02 Changed QA to QC, Added Step 6 and Cost DM IPP Rev:E 07-07-09
Incorporated DEO 9183 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	8/24/18	8/24/18	0.00	0.00	Start Up Skidtubes		<i>DD</i>
100	Skidtubes	10 pcs	8/24/18	8/24/18	0.00	5.32	Skidtubes		<i>DD</i>
110	HandFinish	10 pcs	8/24/18	8/24/18	0.00	2.62	HandFinish1		<i>DD</i> DAS
120	QC	10 pcs	8/24/18	8/24/18	0.00	0.00	QC5		38
130	Packaging	10 pcs	8/24/18	8/24/18	0.00	0.00	Packaging3		<i>DD</i> 9-89
140	QC21-SA	10 Ea	8/24/18	8/24/18	0.00	0.00	QC21		<i>DD</i>

Part Op 100 - 1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.630" diameter as per
Descriptions: Dwg D2596 4- Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2500-3-100	Ext'n -'I' Beam Web 4"	10 Ea (1 ea)	90-Start up Operation	<i>5083/38</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2500-3-100	10	86	0

Part Specifications

Specifications could not be found.

Plex 8/15/18 7:23 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
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Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation			Disposition																		
			Completed By																		
			Lead hand / Supervisor Approval Verification																		
			QC / QA Coordinator Approval																		

UAKI
 AEROSPACE
 Container No: S109607
 Part: D2596
 Job No: 181972
 Serial No/Batch: S1096
 Revision:
 Inspector:
 Exp Date:
 Instructions: Various STC's

FAULT CATEGORY

Defect Defect/Unqualified Defect/Unqualified Defect/Unqualified	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence
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